

# Press Rebuild Kits



Gin Dor-Les®



E.E. Dor-Les®



Premier™ Dor-Les®



Lift-Box Dor-Les®  
(Standard)



Lift-Box Dor-Les®  
(High-Capacity)

## Do you need to consider a Press Rebuild Kit?

Rebuilding your press during the offseason is a wise investment to avoid potential (and catastrophic) downtime during the gin season.

Kits are available for Lummus Gin Dor-Les®, E.E. Dor-Les®, Premier™ Dor-Les® and Lift-Box Dor-Les® (Standard or High-Capacity) presses.

The basic Press Rebuild Kit components for each model of press are shown in the tables below.

Additional press heavy fabrication items (top and bottom sills, press boxes, etc.) can also be supplied, as needed (delivery will vary).

## Details and Requirements

- It is essential to know the original manufacture date for your press, especially if the press was furnished new to another customer.
- Priority Service through Lummus Technical Services will be on a first-come/first-served basis, based on Customer order date.
- Ordering early allows material scheduling, while taking advantage of beating any potential raw material price increases.
- For quotes and additional details contact your local Lummus Parts and Service representatives at **1-800-4LUMMUS** (1-800-458-6687).

Premier™ Dor-Les® Press - Parts List		
Quantity	Part No.	Description
2	806050	END STRAIN ROD (4¼"), PREMIER™ DOR-LES®
1	806071	CENTER STRAIN ROD (6"), PREMIER™ DOR-LES®
4	450981	STRAIN ROD NUT (4"), DOR-LES® PRESS
2	450999	STRAIN ROD NUT (6"), DOR-LES® PRESS
1	085829	THRUST BEARING ASSEMBLY SET A3203
1	666750	CENTER COLUMN SPLIT BUSHING (UPPER)
1	459651	CENTER COLUMN BUSHING (LOWER)
1	424077	PRESS COLLAR P1121
1	456947	THRUST BEARING SUPPORT PLATE
1	461269	CENTER COLUMN DUST SEAL
1	666743	LOWER CENTER COLUMN ASSEMBLY

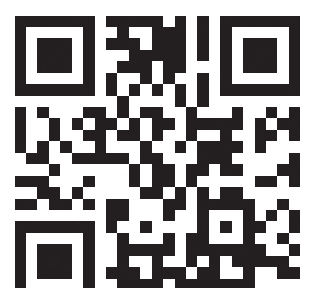
E.E. Dor-Les® Press - Parts List		
Quantity	Part No.	Description
2	670596	END STRAIN ROD AND NUTS, E.E. DOR-LES®
1	670620	CENTER STRAIN ROD AND NUTS, E.E. DOR-LES®
1	459651	CENTER COLUMN BUSHING (LOWER)
1	666750	CENTER COLUMN SPLIT BUSHING (UPPER)
1	461269	CENTER COLUMN DUST SEAL
1	085829	THRUST BEARING ASSEMBLY SET A3203
1	424077	PRESS COLLAR P1121
1	666743	LOWER CENTER COLUMN ASSEMBLY
1	456947	THRUST BEARING SUPPORT PLATE

Gin Dor-Les® Press - Parts List		
Quantity	Part No.	Description
2	453787	END STRAIN ROD AND NUTS, GIN DOR-LES®
1	453878	CENTER STRAIN ROD AND NUT, GIN DOR-LES®
1	453837	CENTER COLUMN BOTTOM NUT, GIN DOR-LES®
1	459669	CENTER COLUMN ASSEMBLY, GIN DOR-LES®
1	085829	THRUST BEARING ASSEMBLY SET A3203
1	456947	THRUST BEARING SUPPORT PLATE
1	424077	PRESS COLLAR P1121
1	461269	CENTER COLUMN DUST SEAL

Lift Box Dor-Les® Press (Standard or High-Capacity) - Parts List		
Quantity	Part No.	Description
1	447676	CENTER COLUMN GUIDE, LIFT-BOX PRESS
1	412482	END STRAIN ROD AND NUT, LIFT-BOX PRESS
1	412159	CENTER STRAIN ROD AND NUT, LIFT-BOX
1	442901	CENTER COLUMN SPLIT BUSHING SET, LIFT-BOX
1	787374	THRUST BEARING SEAL ASSEMBLY
1	085829	THRUST BEARING ASSEMBLY SET A3203
1	412920	LIFT BLOCK ASSEMBLY, LIFT-BOX PRESS
1	666750	SPLIT BUSHING
1	424077	PRESS COLLAR P1121



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